

Date: Monday, 21/04/2008 3:07:38 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: PB67-43001	
Job Number	: 38709		Part Number	: PB674300179	
Estimate Number	: 10804		Drawing Number	: PB6743001179	
P.O. Number	:		Project Number	:	
This Issue	: 21/04/2008	S.O. No. :	Drawing Revision	:	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 28/04/2008	Qty: 1 Um: Each
Previous Run	: 38702				
Written By	:				
Checked & Approved By	:				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB6743001177	Short Support Plate	
			<i>PL 08-04-24</i>
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Long Support Plate	<i>B38706 338706</i>	
2.0	PB6743001171	Mounting Plate	
			<i>PL 08-04-24</i>
	Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s) Mounting Plate	<i>B38703 338703</i>	
3.0	PB6743001179	Short Sside Plate	
			<i>PL 08-04-24</i>
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Long Side Plate	<i>B38707 338707</i>	
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
			<i>PL 08-04-24</i>
	Comment: LARGE FABRICATION RESOURCE 1		
	WELD PER DRWG B67-43001 REV.B1		
5.0	QC9	VISUAL WELDING INSPECTION	
			<i>PL 08/04/24</i>
	Comment: VISUAL WELDING INSPECTION		
6.0	QC5	INSPECT WORK TO CURRENT STEP	
			<i>S 08/04/24 60</i>
	Comment: INSPECT WORK TO CURRENT STEP		

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Process Sheet

30 min

29/04/2008

S.148 10.50

#1 318.9 F

#2 PB674300179

#3 B38709 F

#4 ---- F

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Seq. #: Machine Or Operation:

Description :

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

ACID ETCH AND ALODINE PER QSI005

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

POWDER COAT-GREEN SANDTEX
PER QSI 005

Fx 08/04/29 ①

10.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-04-29

(X)

11.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

DRILL & COUNTERSINK HOLES
INSTALL NUTPLATES
PER DWRG B67-43001 REV.B1

EBo8/04/23

⑥

12.0 MS21075L3

Nutplate



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nutplate

M107279

EBo8/04/23

13.0 MS20426AD34

RIVET



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

RIVET

M105978

EBo8/04/23

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Job Number:



Seq. #:	Machine Or Operation:	Description :
14.0	QC5	INSPECT WORK TO CURRENT STEP
		<i>5/28/04/29 (f)</i>
	Comment: INSPECT WORK TO CURRENT STEP	
15.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>(X)</i>
	Comment: PACKAGING RESOURCE #1	
	ID & STK	<i>8/4/29 SP</i>
16.0	QC21	FINAL INSPECTION/W/O RELEASE
		<i>08/04/30 (f)</i>
	Comment: FINAL INSPECTION/W/O RELEASE	

Job Completion



MF 08-04-30

